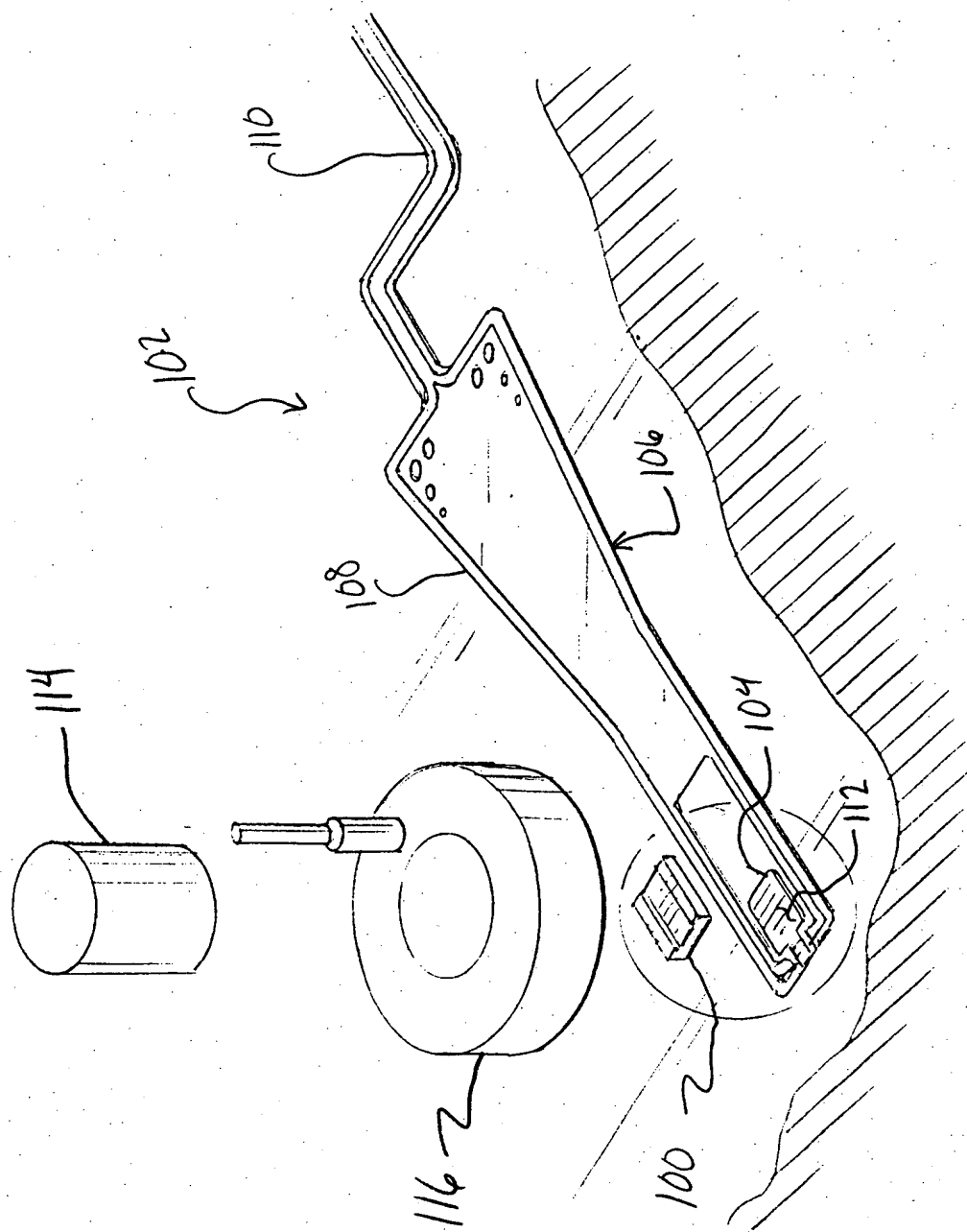


FIG. 1



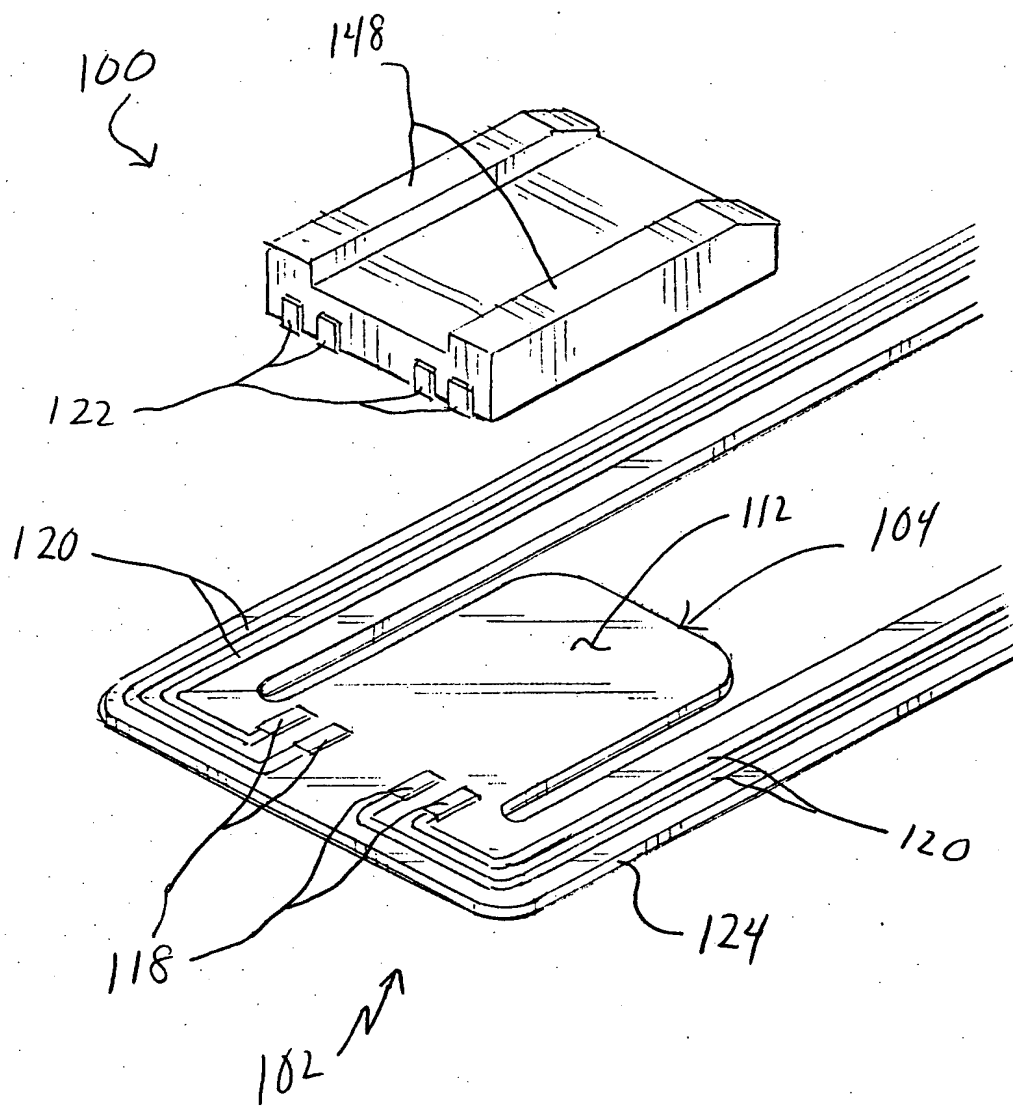
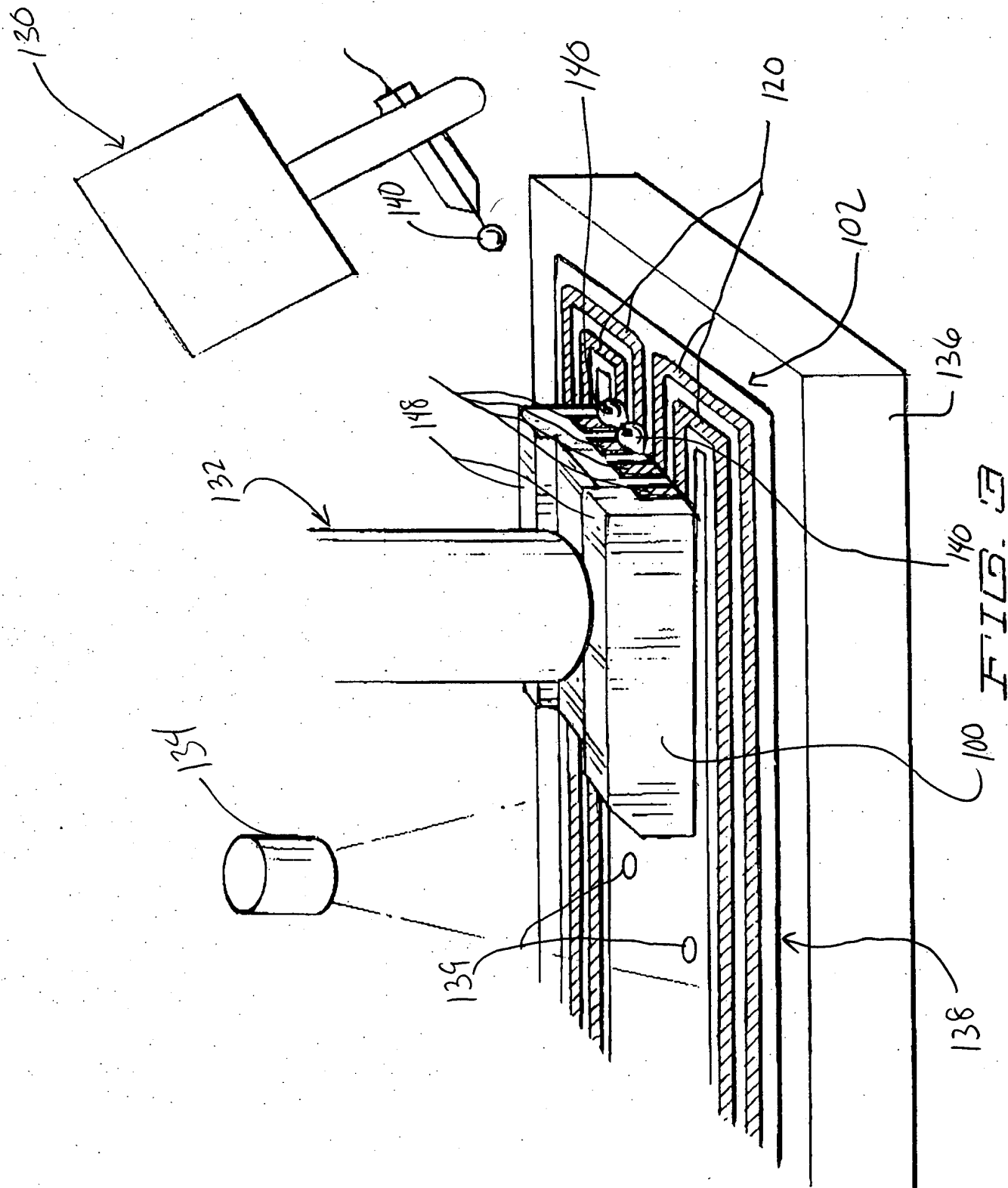
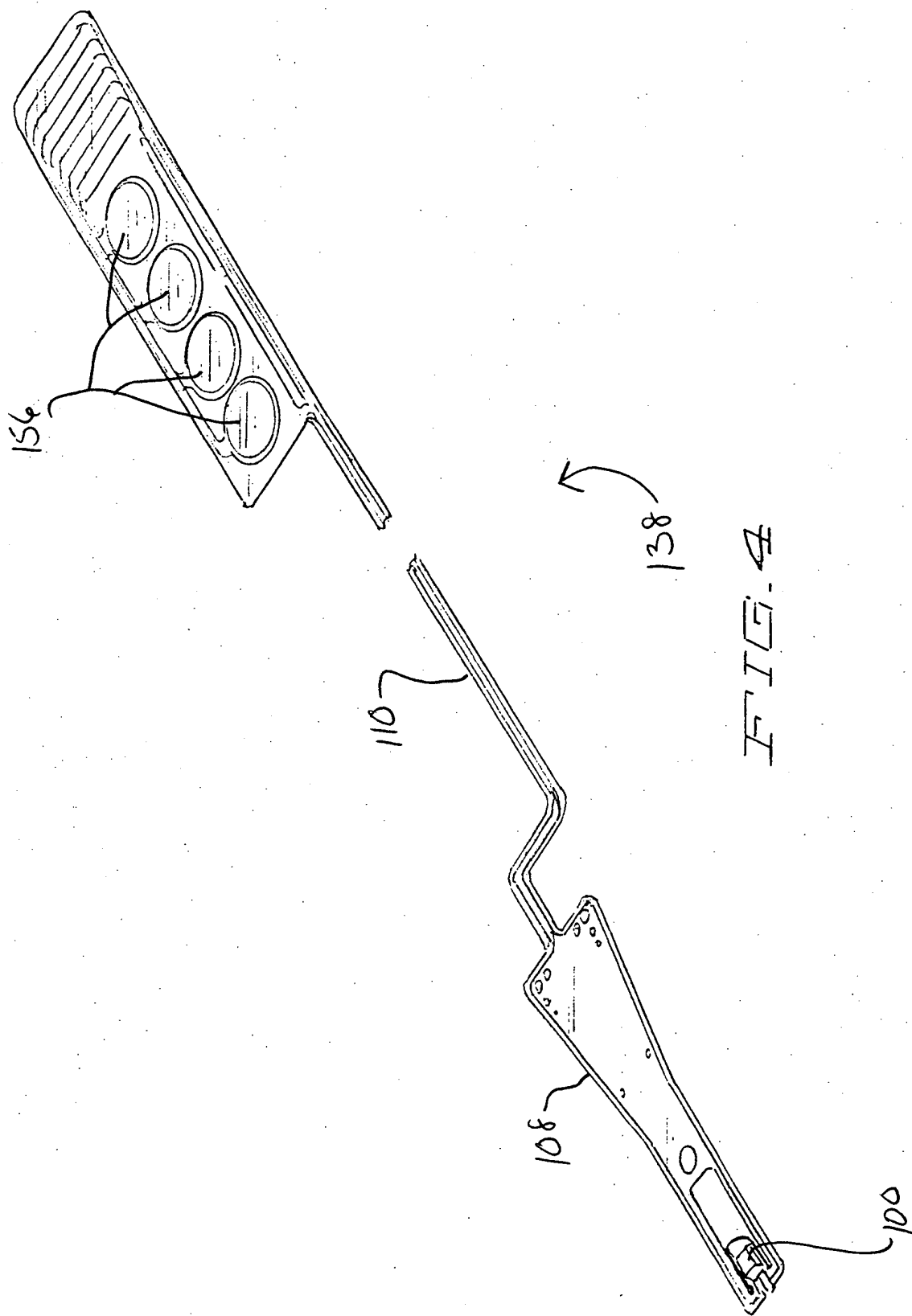
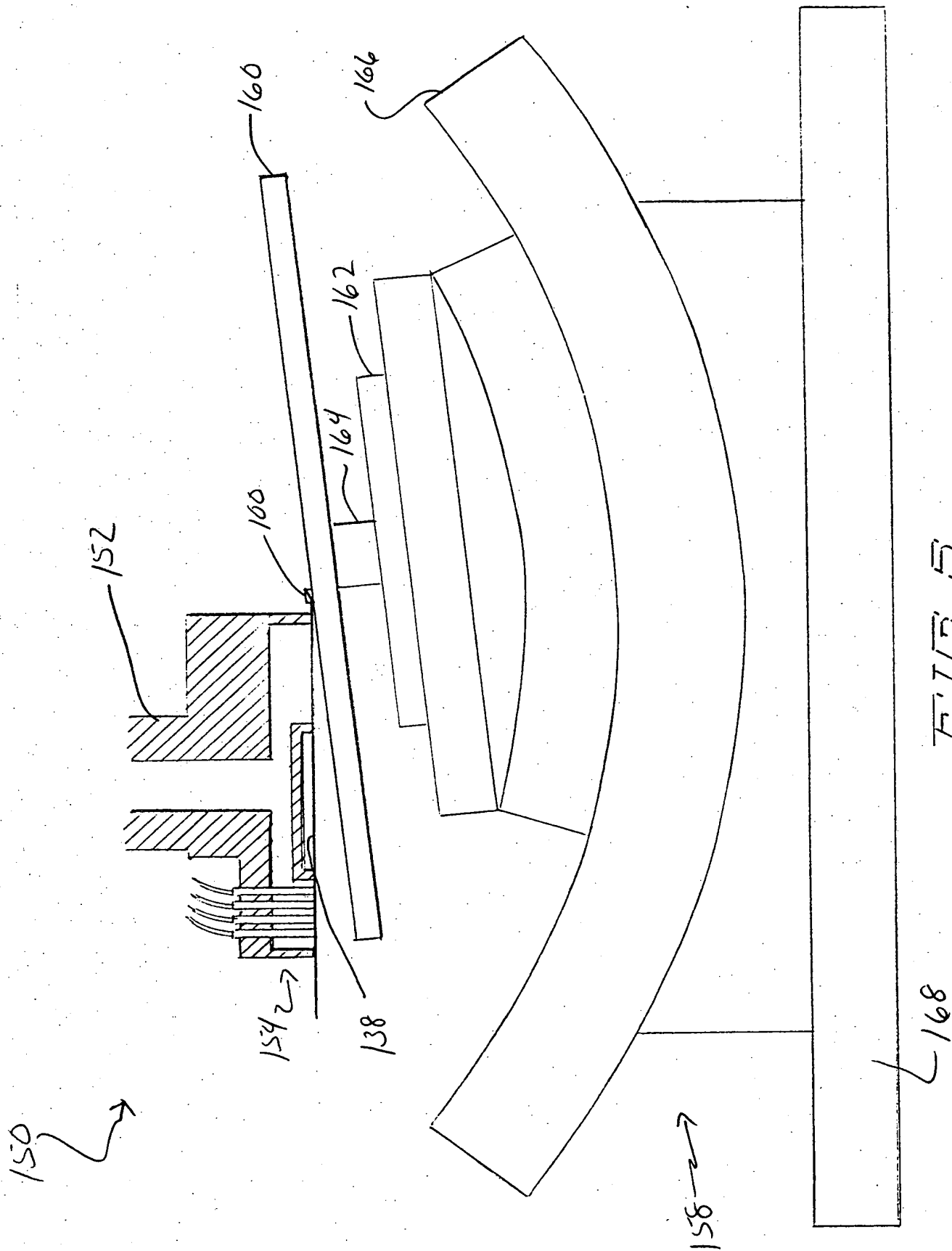


FIG. 2

10075500.024102







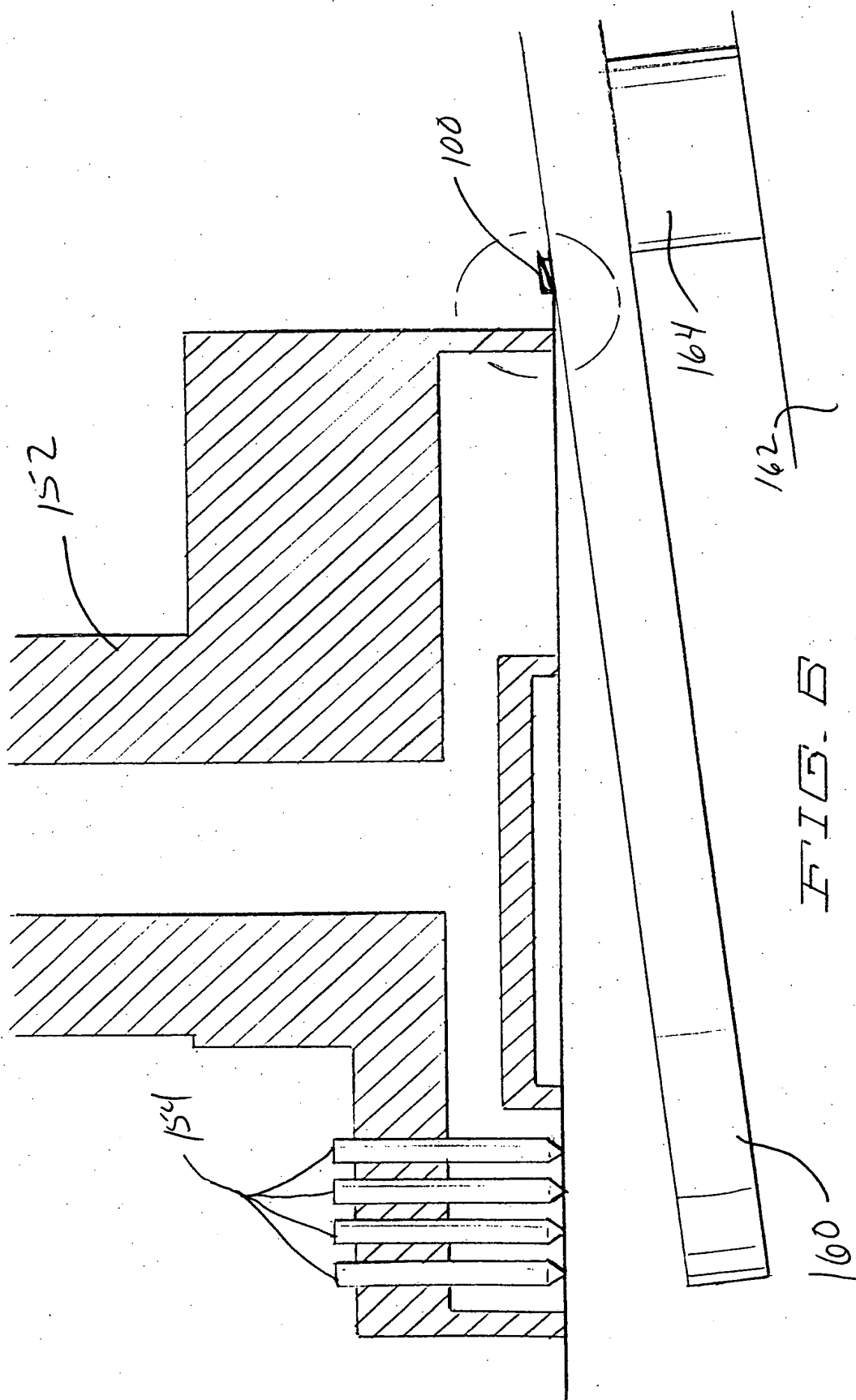


FIG. 7

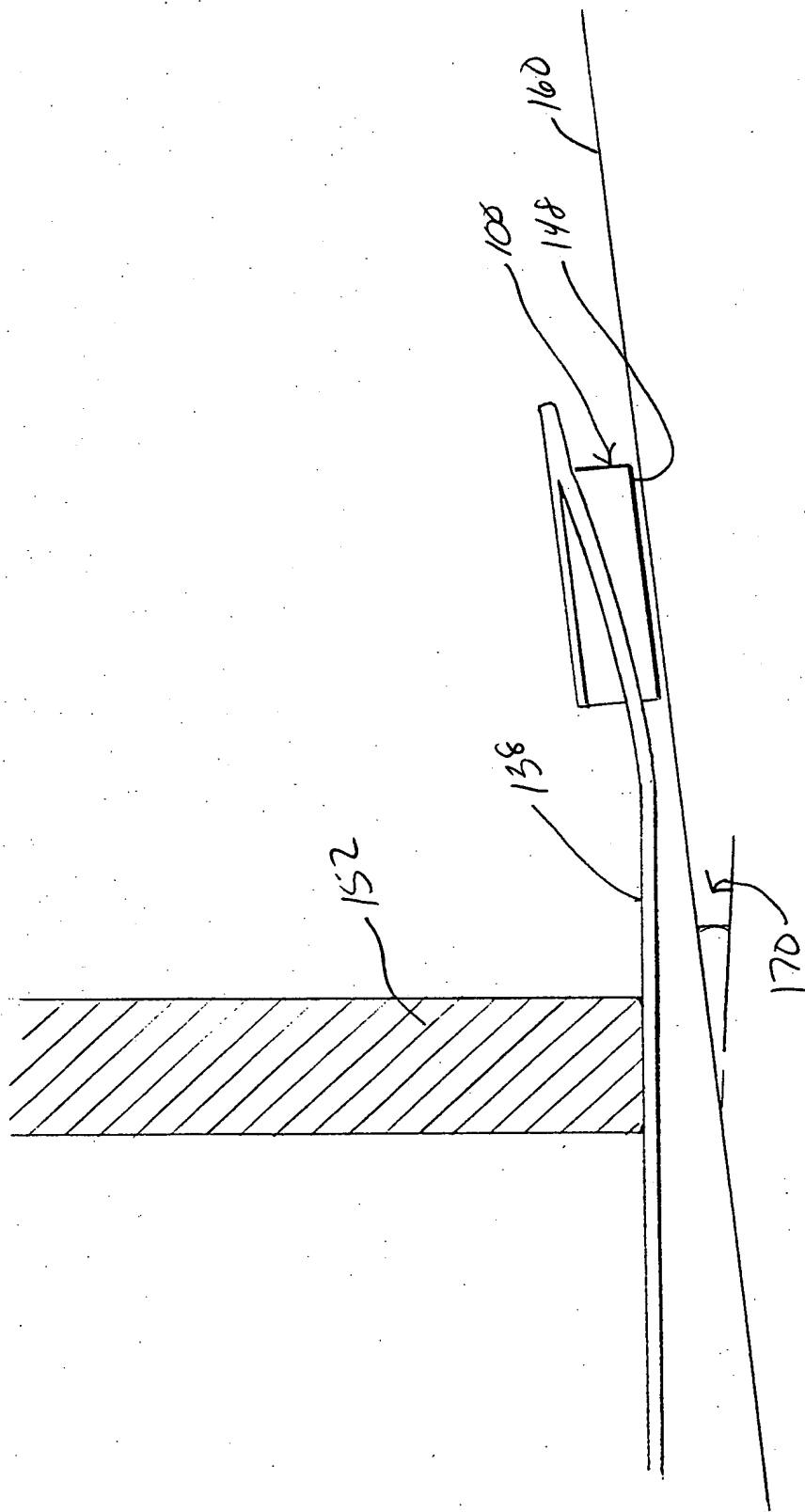


FIG. 7

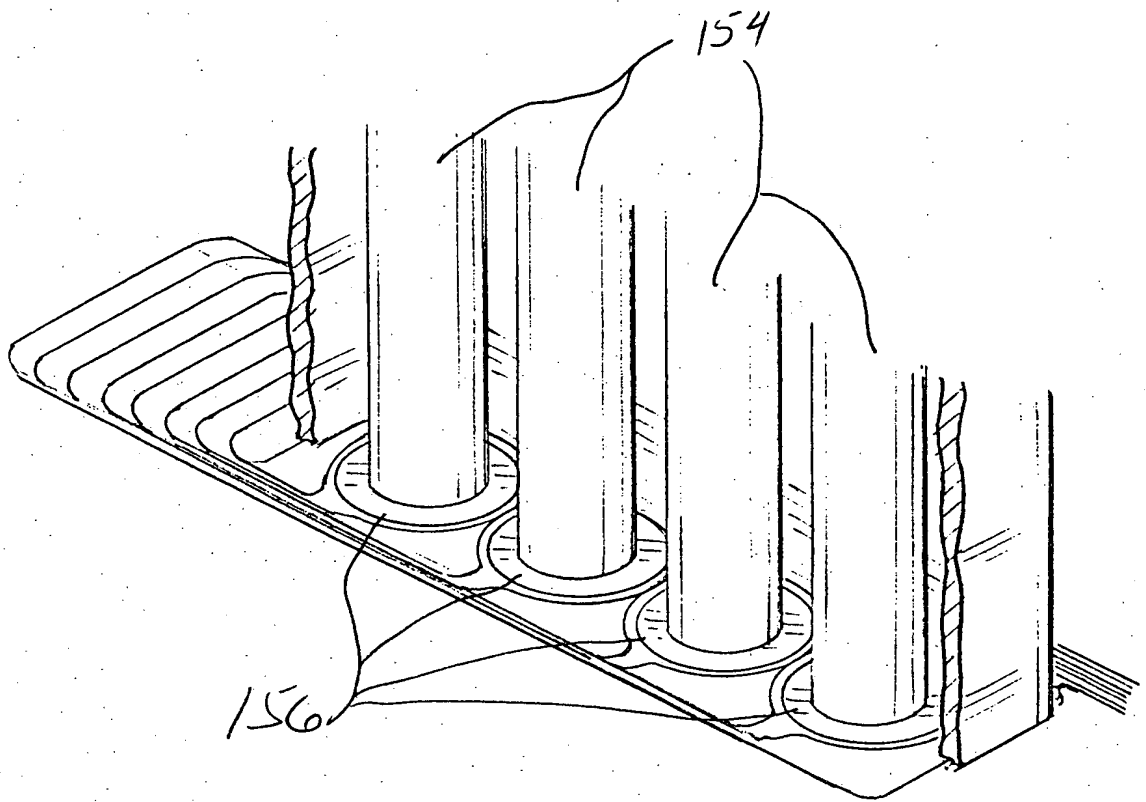


FIG. 8



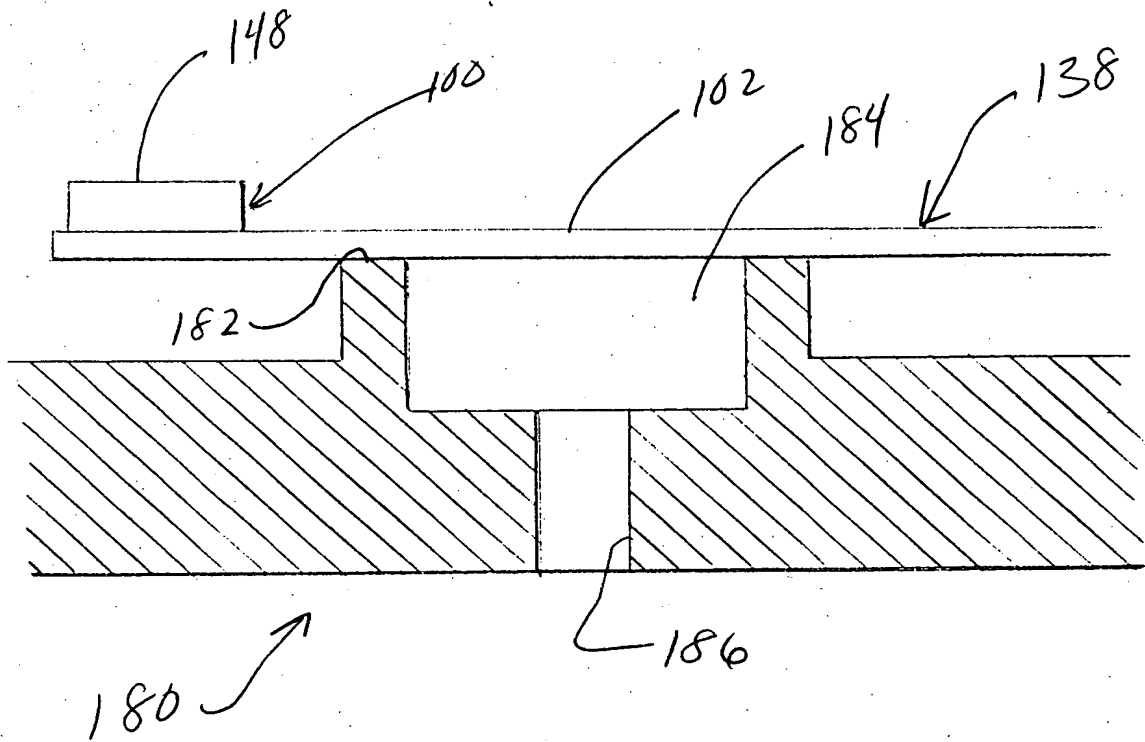


FIG. 9

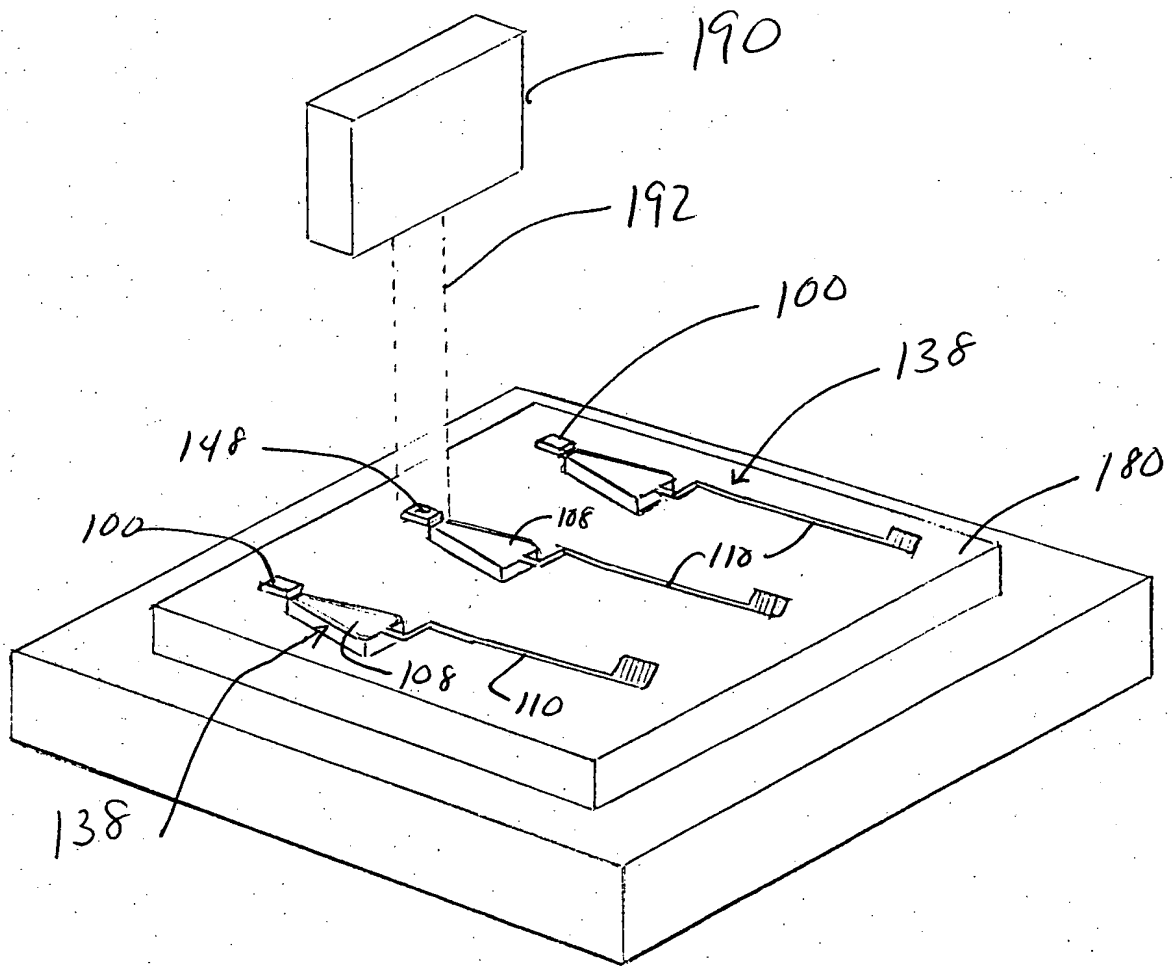


FIG. 10

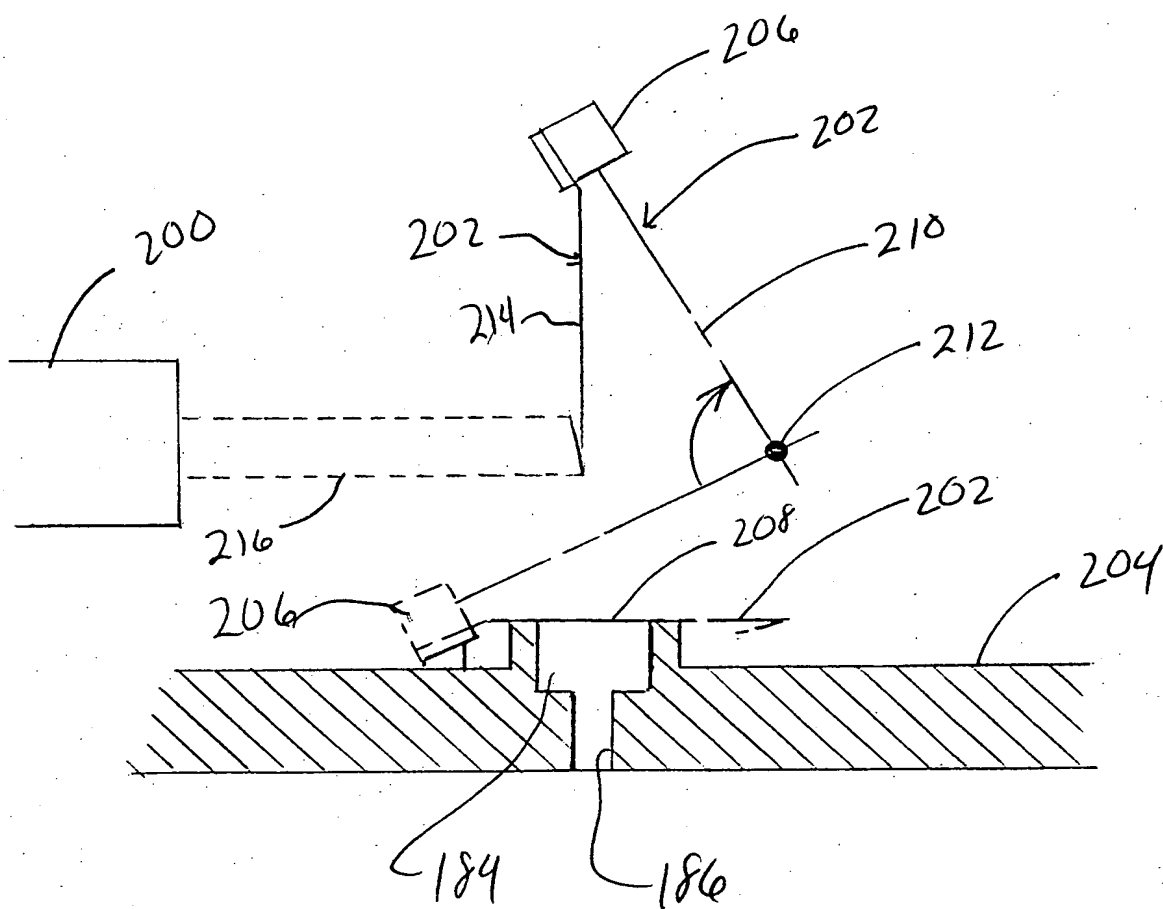


FIG. II

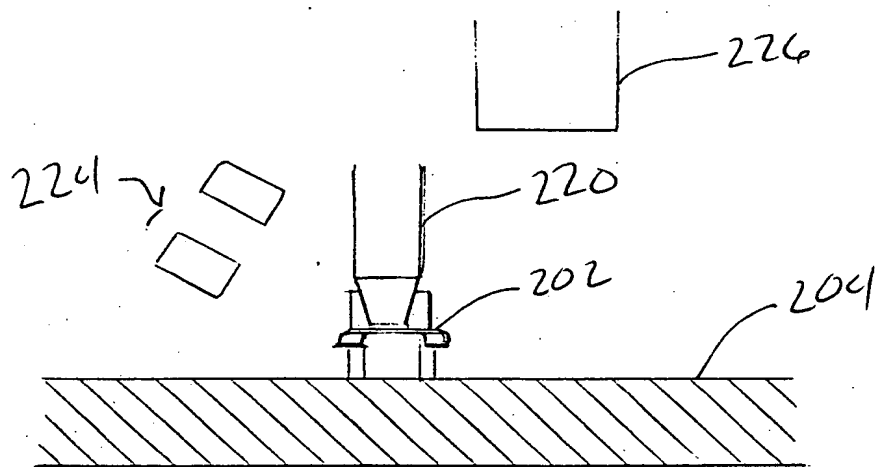


FIG. 12A

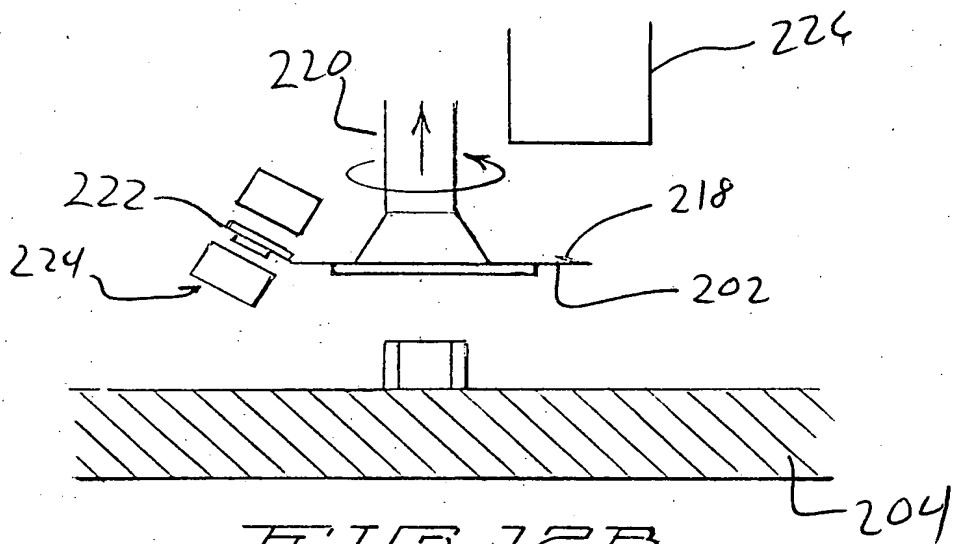


FIG. 12B

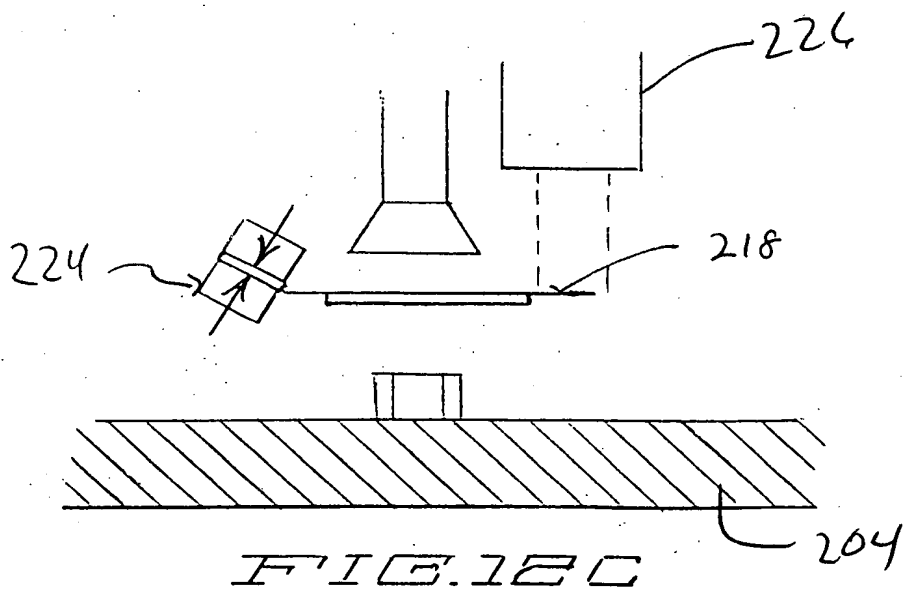
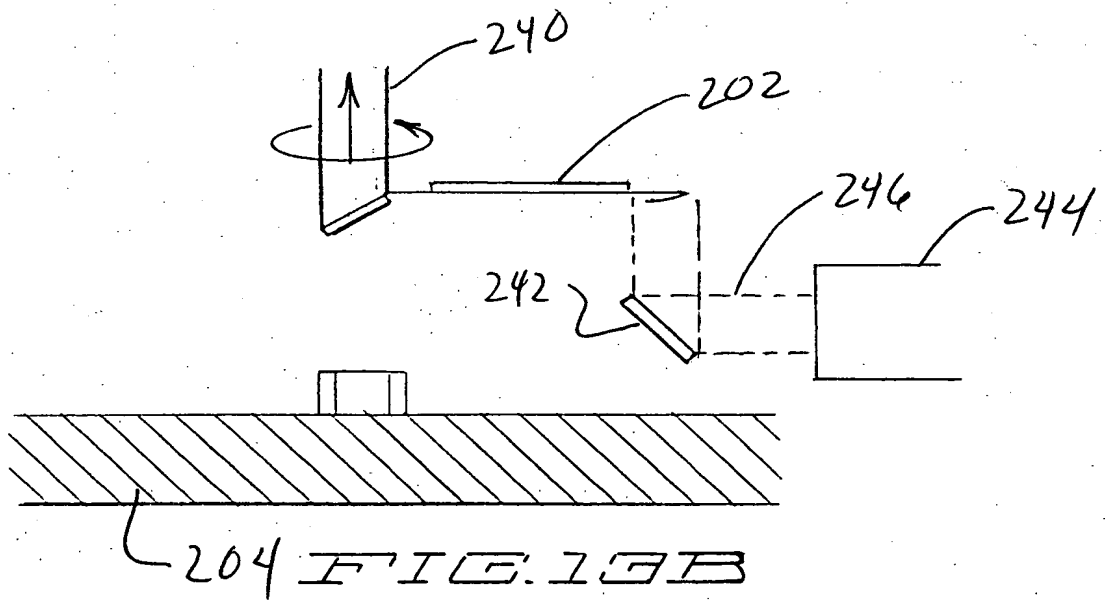
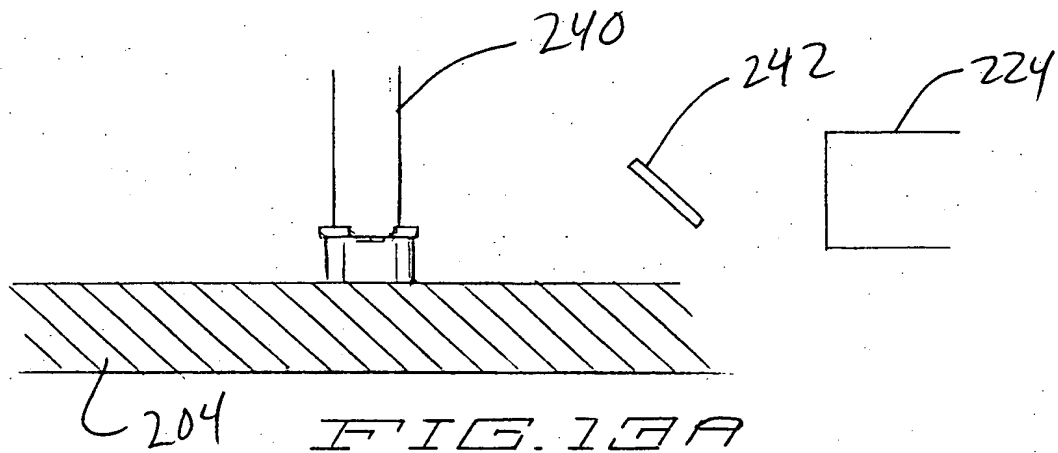
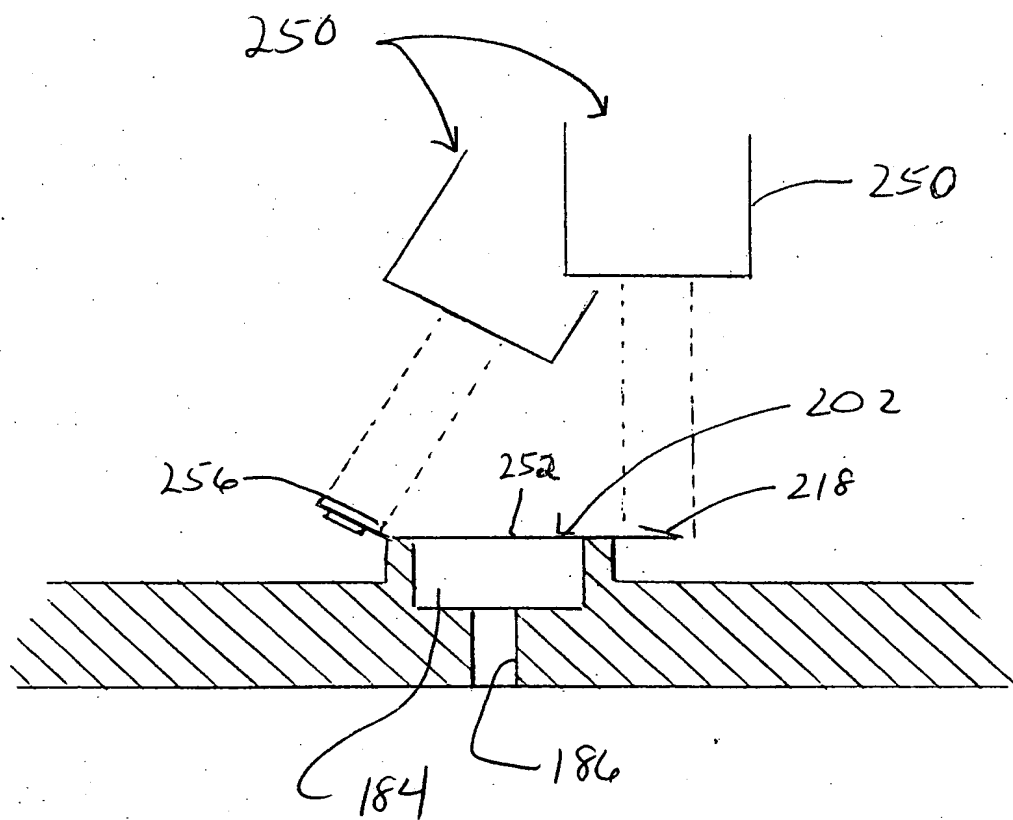


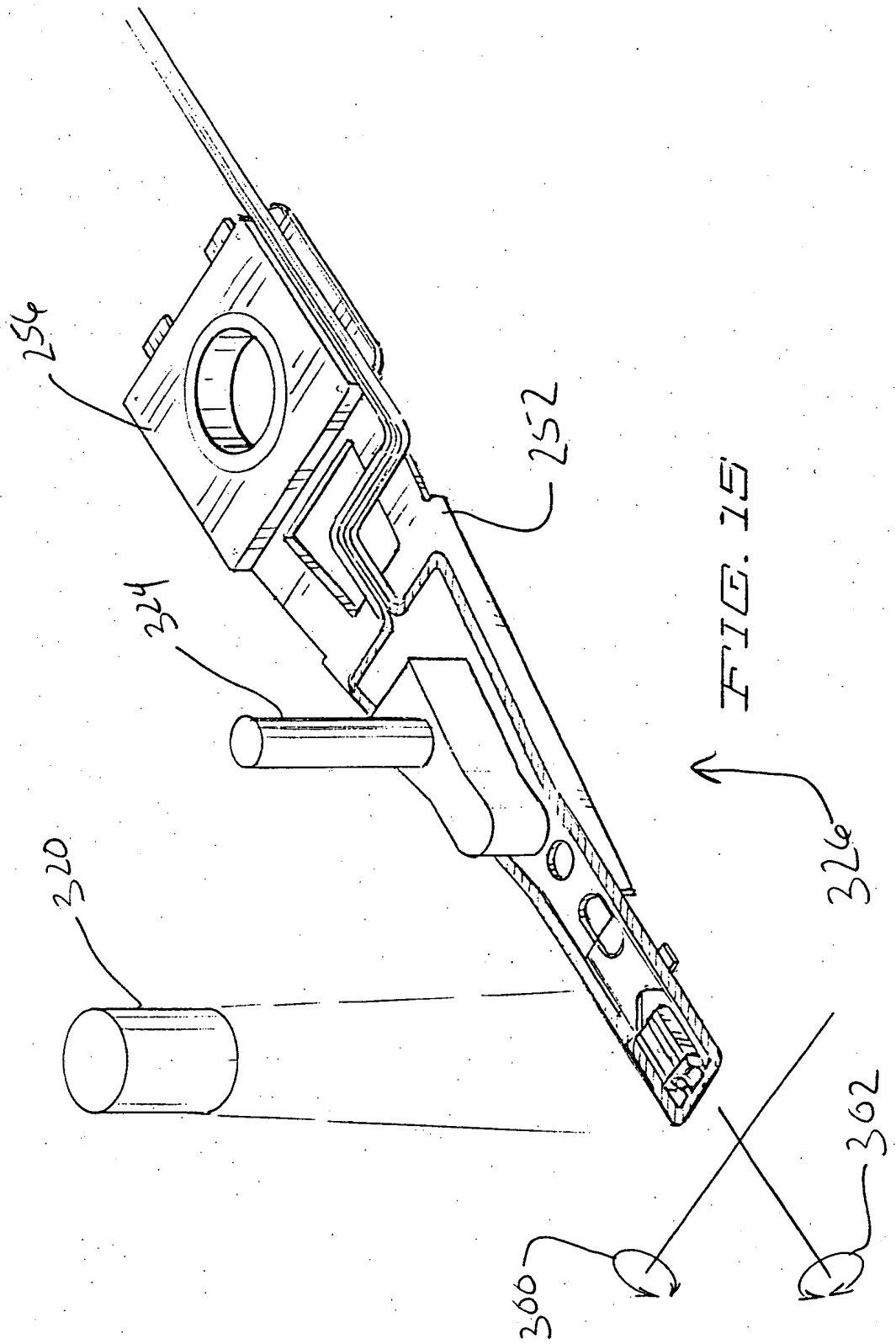
FIG. 12C

10072900 021103





*FIG. 14*



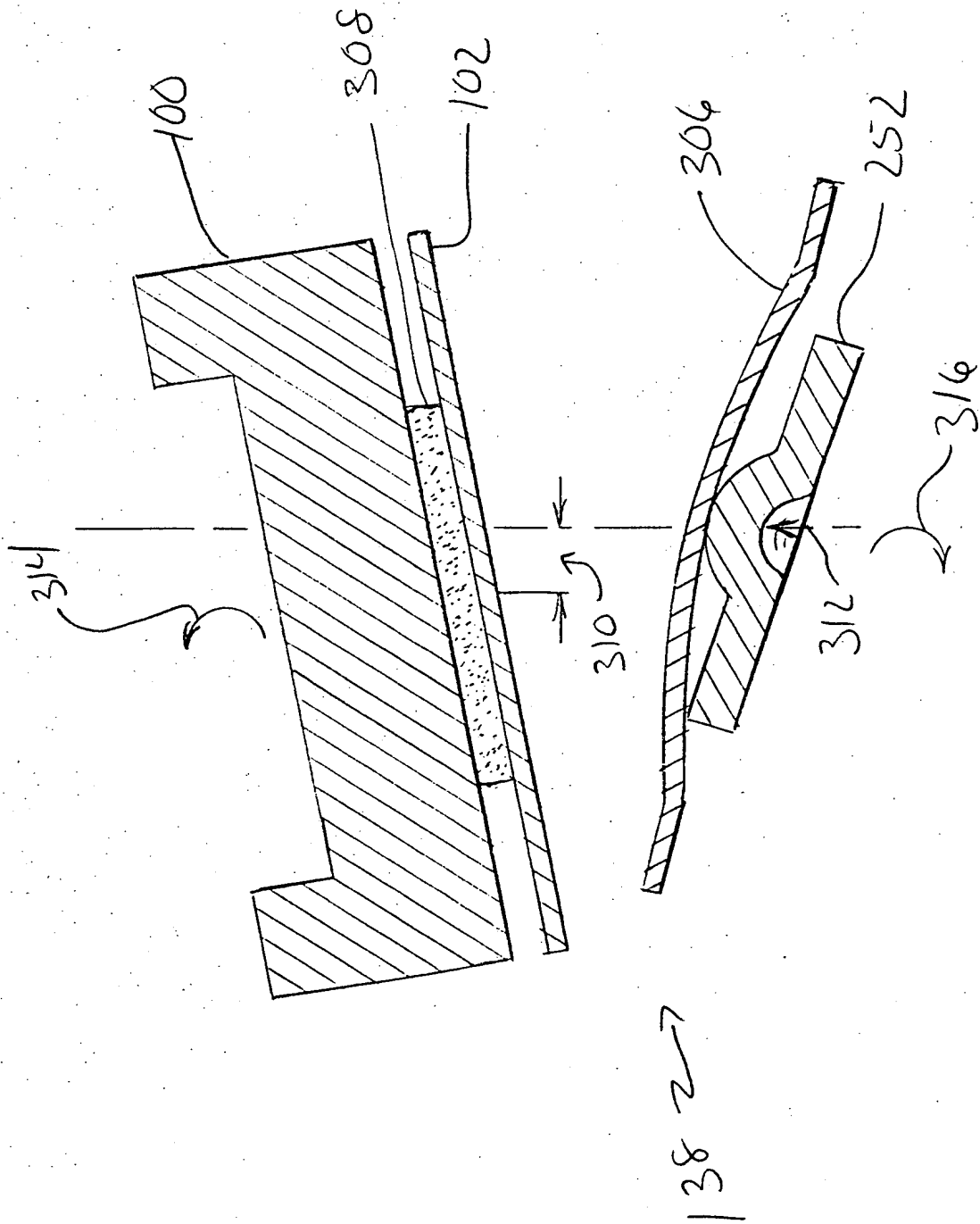


FIG. 1B

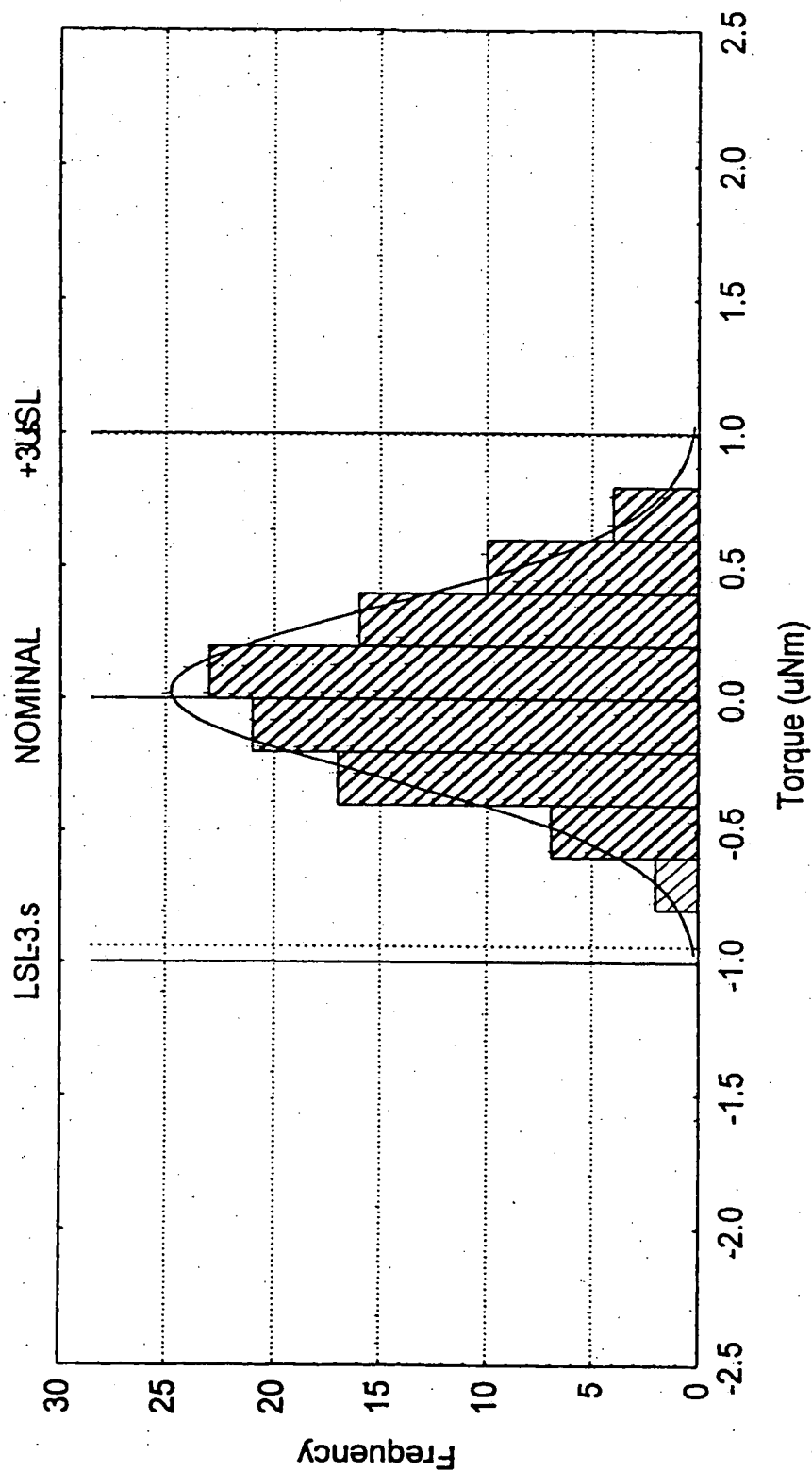




Variable: Torque - w/ Torque Management Mean: .026840 Sigma: .322245

Specifications: LSL=-1.0000 Nominal=0.00000 USL=1.00000

Normal: Cp=1.034 Cpk=1.007 Cpl=1.062 Cpu=1.007



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Variable: Torque - w/ improved load point measurement Mean: .008637 Sigma: .159

Specifications: LSL=-1.0000 Nominal=0.00000 USL=1.00000

Normal: Cp=2.090 Cpk=2.072 Cpl=2.108 Cpu=2.072

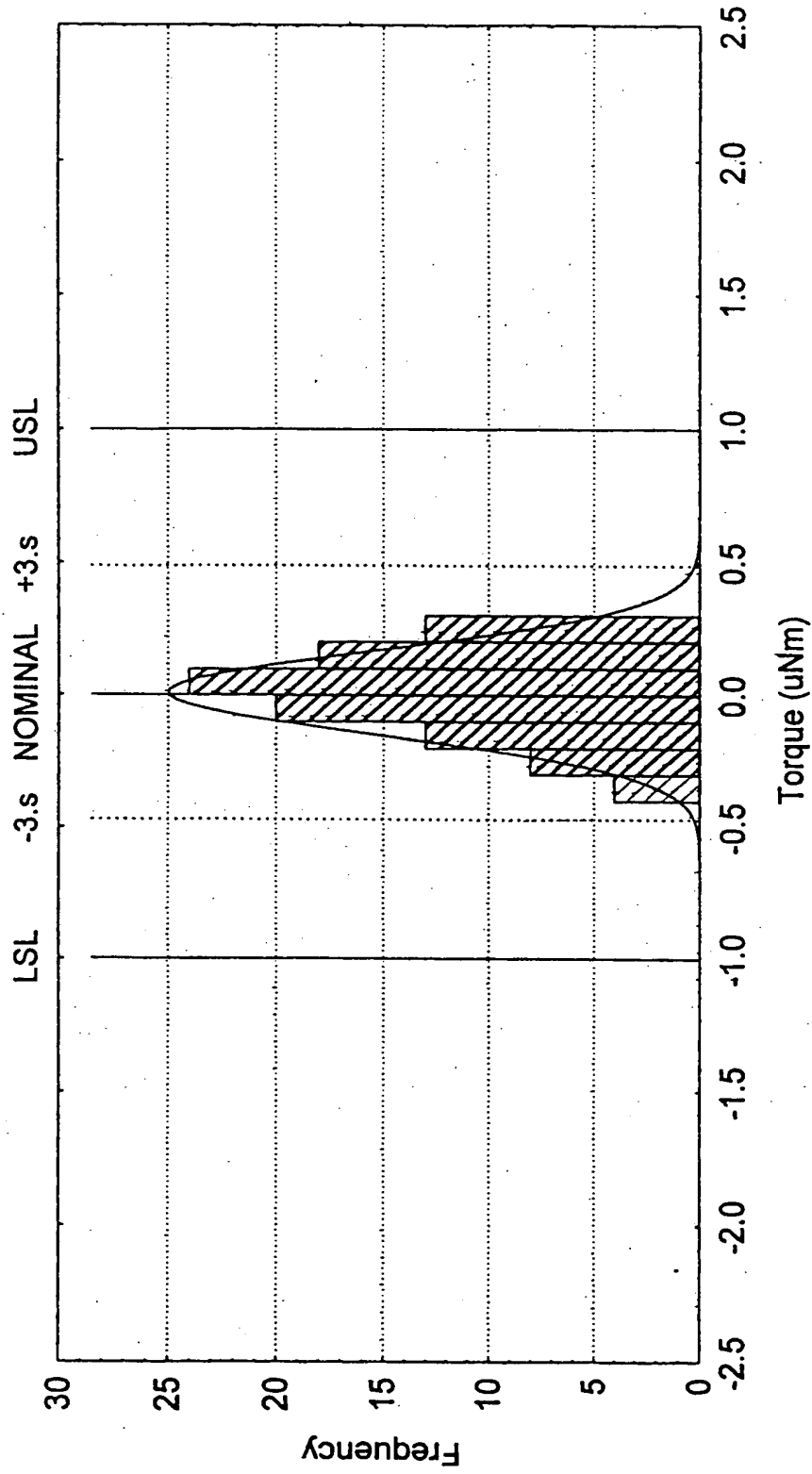


FIG. 19

100/3600-021102

